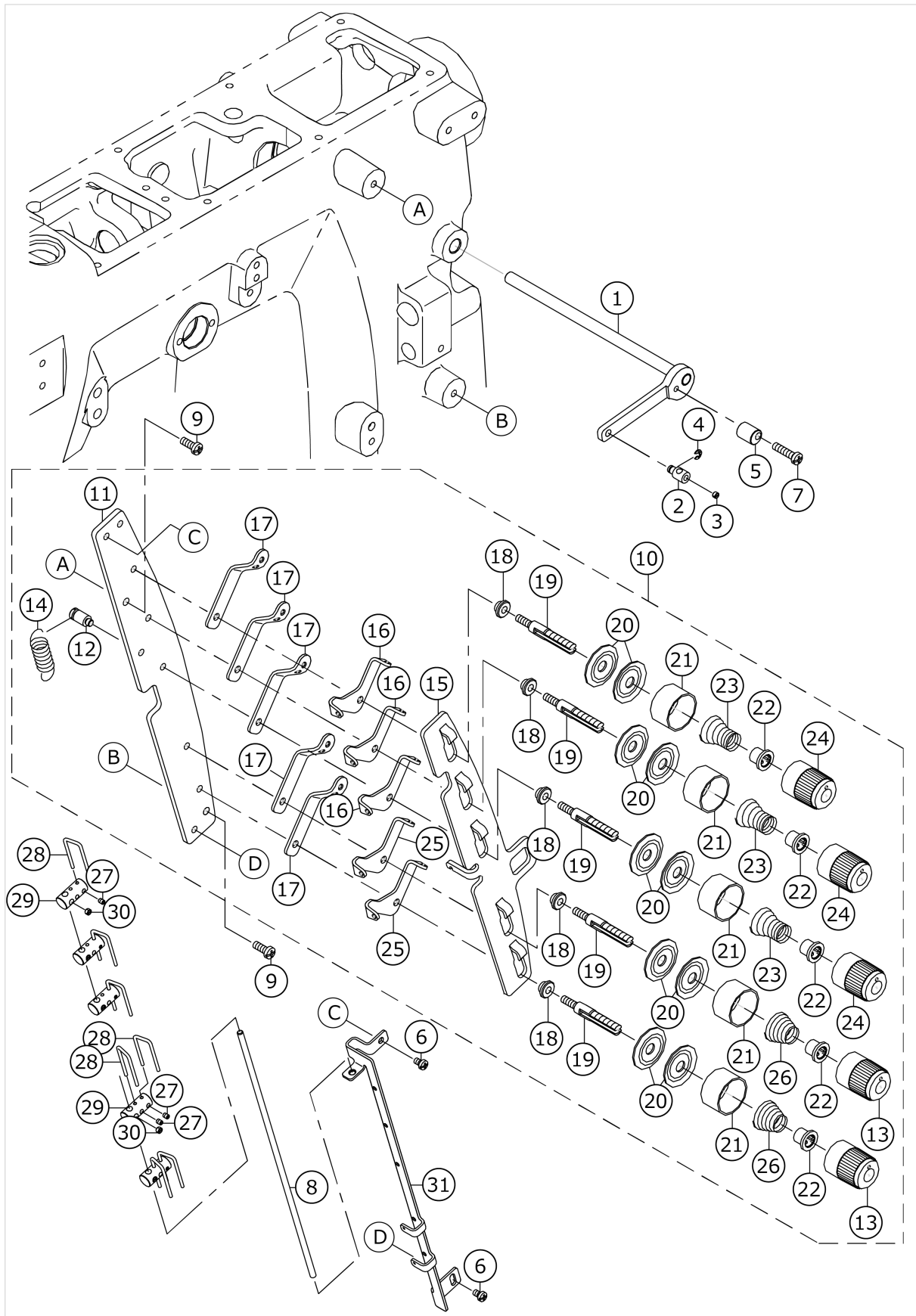


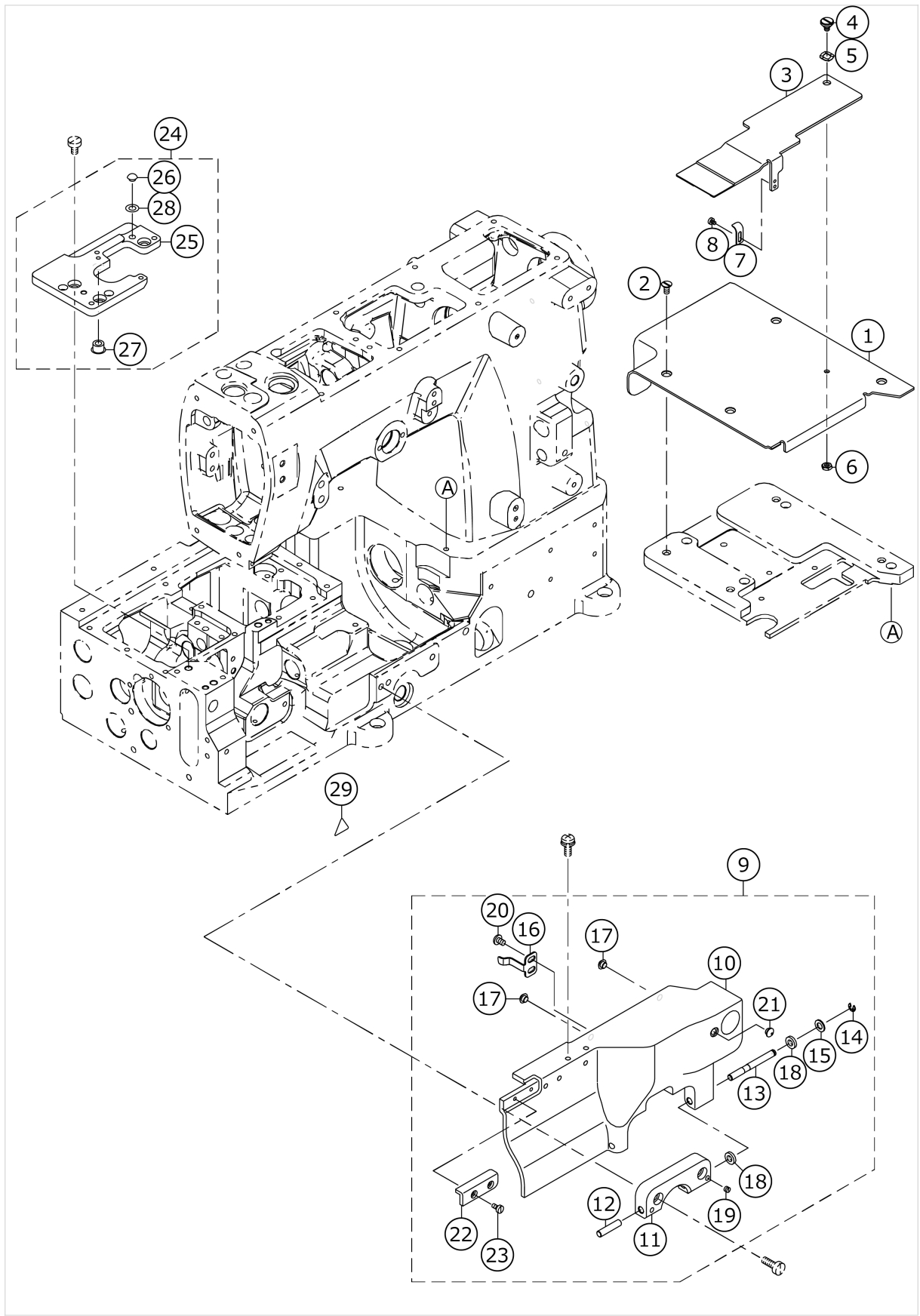
MF-7700/UT33

THREAD TENSION COMPONENTS



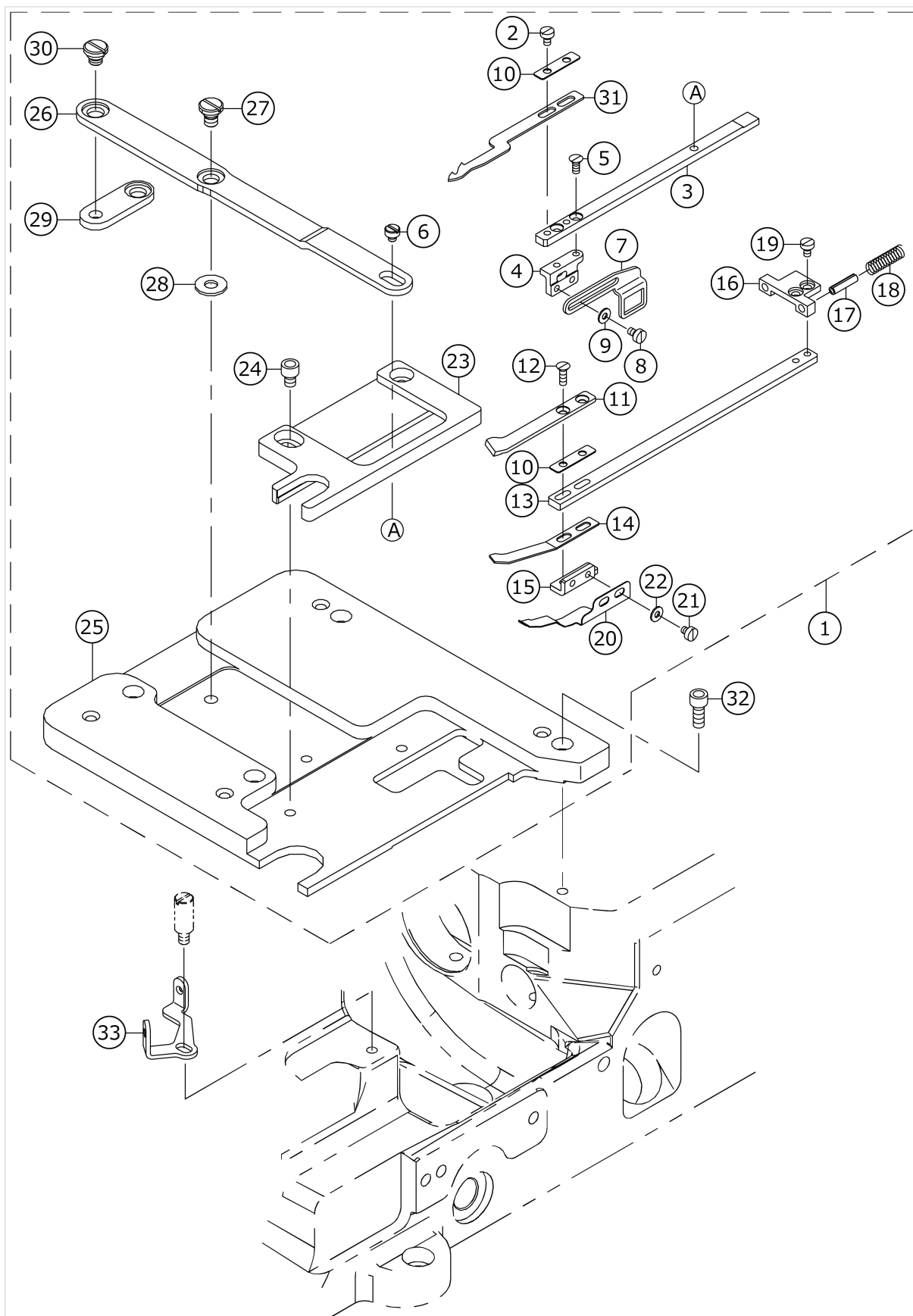
No.	品番	品名	備考	子部品	消耗品	個数
1	13456553	PULL_OFF_LEVER_ASSY				1.00
2	13456405	THD_PULL_OFF_BAR HOLDER				1.00
3	SM8040360TP	SCREW				1.00
4	RE0300000K0	E-RING 3				1.00
5	40065785	TENS_RELEASE_ADJ_ECC				1.00
6	SM4040655SP	SCREW M4 L=6				2.00
7	SM4041655SP	SCREW M4 L=16				1.00
8	13456108	PULL_OFF_BAR				1.00
9	SM4041055SP	SCREW				2.00
10	40066136	THREAD_TENSION_ASSY				1.00
11	13340203	TENSION POST SUPPORT		*		1.00
12	13340302	SHOULDER SCREW		*		1.00
13	40042363	KNOB		*		2.00
14	B2008372000	THREAD TENSION SPRING		*		1.00
15	40065784	TENSION_DISC_SEPARATOR		*		1.00
16	13341607	TENSION_DISC_EYELET_2		*		3.00
17	13340609	THREAD LEAD IN GUIDE		*		5.00
18	13340708	SPACER		*		5.00
19	40042362	TENSION POST		*		5.00
20	13138201	THREAD TENSION DISK		*		10.00
21	40042366	THREAD TENSION DISK PRESSER		*		5.00
22	40042365	SPRING BUSHING		*		5.00
23	13140504	TENNSION SPRING		*		3.00
24	40042364	KNOB GREEN		*		3.00
25	13340500	TENSION DISC EYELET		*		2.00
26	B3121804000	TENSION SPRING		*		2.00
27	SM8030412TP	SCREW				7.00
28	13456603	THD_PULL_OFF_HOOK				7.00
29	13456207	THD_P_O_HOOK_GUIDE				5.00
30	SM8040360TP	SCREW				5.00
31	13456009	THREAD_GUIDE				1.00

MISCELLANEOUS COVER COMPONENTS



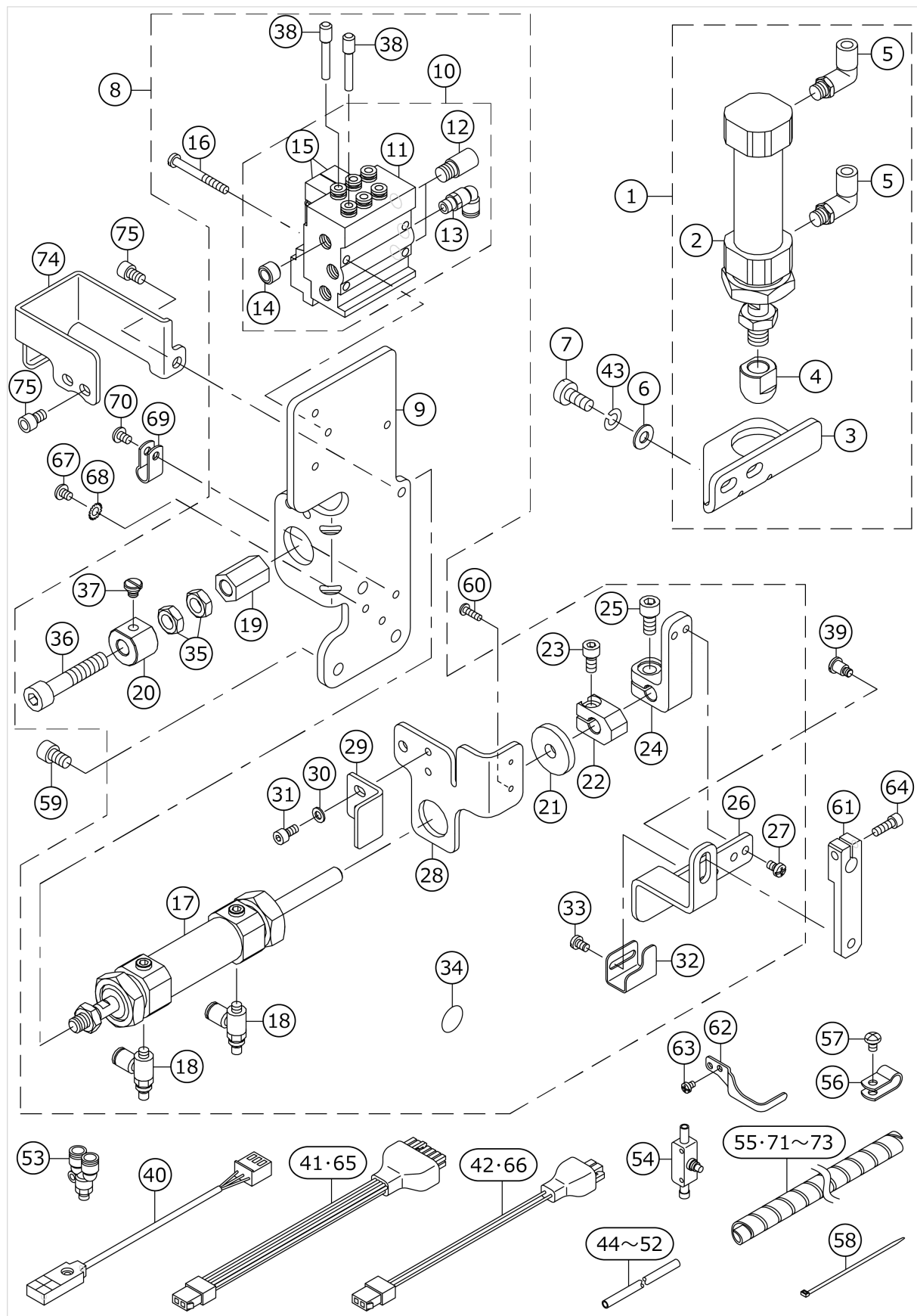
No.	品番	品名	備考	子部品	消耗品	個数
1	40040273	COVER_A_UT				1.00
2	SM1040800SP	SCREW				4.00
3	40019325	COVER_B_UT				1.00
4	SD0600266TP	SHOULDER SCREW D6 H2.6				1.00
5	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1.00
6	NM6040003SD	NUT M4				1.00
7	40019326	LATCH_SPRING_UT				1.00
8	SM6850300SP	SCREW M2.5 L=3				2.00
9	40099728	ASSY SWING DOWN COVER UT				1.00
10	40099712	SWING_DOWN_COVER_UT		*		1.00
11	40099369	HINGE		*		1.00
12	13409800	DIFF_LINK_PIN		*		1.00
13	13305206	PIN_FOR_S_D_COVER		*		1.00
14	RE0300000K0	E-RING 3		*		1.00
15	WP0550800SP	WASHER 5.5X10X0.8		*		1.00
16	13304308	LATCH SPRING		*		1.00
17	13302302	RUBBER BUMPER		*		2.00
18	13302708	RUBBER_WASHER		*		2.00
19	SM8040360TP	SCREW		*		2.00
20	SM4040655SP	SCREW M4 L=6		*		2.00
21	13302302	RUBBER BUMPER		*		1.00
22	40099371	BRACKET		*		1.00
23	SM6030600SP	SCREW M3X0.5 L=6		*		2.00
24	40099729	ASSY_TP_SUPPORT_UT				1.00
25	40099370	THROAT_PLATE_SUPPORT		*		1.00
26	13302302	RUBBER BUMPER		*		1.00
27	TA0850604R0	RUBBER PLUG		*		1.00
28	WP0531000SD	WASHER M5		*		1.00
29	CM300200001	FINGER INJURY CAUTION LABLE (16)				1.00

LOOPER THREAD TRIMMER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40019336	ASSY_UNDER_TRIMMER_7700				1.00
2	SM6850400SP	SCREW M2.5 L=4		*		2.00
3	40019305	LOWER_KNIFE_LEVER_UT		*		1.00
4	40019306	LOWER_KNIFE_BRACKET_UT		*		1.00
5	SM1850600SP	SCREW		*		2.00
6	40019307	LOWER_KNIFE_DRIVE_PIN_UT		*		1.00
7	40019308	THREAD_TAKE_UP_UT		*		1.00
8	SM6850400SP	SCREW M2.5 L=4		*		2.00
9	WP0250516SD	WASHER 2.5X6X0.5		*		2.00
10	40019309	PLATE_WASHER_UT		*		2.00
11	40019310	UPPER_KNIFE_UT		*		1.00
12	SM1850800SP	SCREW M2.5 L=8		*		2.00
13	40019311	UPPER_KNIFE_LEVER_UT		*		1.00
14	40019312	KNIFE_SUPPORT_PLATE_UT		*		1.00
15	40019313	UPPER_KNIFE_BRACKET_UT		*		1.00
16	40019314	UPPER_KNIFE_STOPPER_UT		*		1.00
17	PS0300122KH	SPRING PIN 3X12		*		2.00
18	B1214038000	PLUNGER SPRING		*		2.00
19	SM6850400SP	SCREW M2.5 L=4		*		2.00
20	40019315	THREAD_CLAMP_UT		*		1.00
21	SM6850300SP	SCREW M2.5 L=3		*		2.00
22	WP0250516SD	WASHER 2.5X6X0.5		*		2.00
23	40019316	KNIFE_LEVER_GUIDE_UT		*		1.00
24	SM6040502TP	SCREW M4X0.7 L=5		*		2.00
25	40019317	CLOTH_PLATE_RIGHT_UT		*		1.00
26	40019318	LEVER_UT		*		1.00
27	SD0600206TP	SHOULDER SCREW		*		1.00
28	B322877100B	BOBBIN WINDER SPACER		*		1.00
29	40019319	LINK_UT		*		1.00
30	SD0640216TP	SHOULDER SCREW		*		1.00
31	40019304	LOWER_KNIFE_UT		*		1.00
32	SM6041002TP	SCREW M4 L=10				4.00
33	40019323	THREAD_GUIDE_UT				1.00

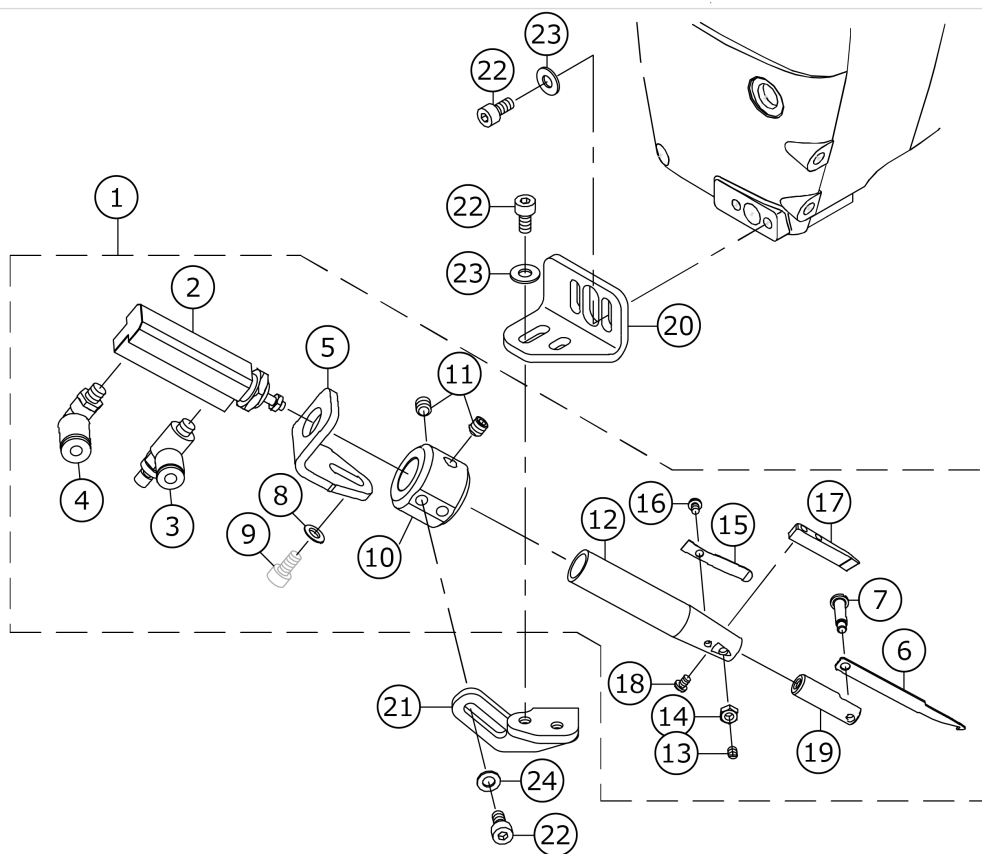
PNEUMATIC DRIVE & PRESSER FEED LIFTER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40018079	PNEUMATIC_P_F_LIFTER_ASSY				1.00
2	PA2503004A0	AIR CYLINDER		*		1.00
3	13455001	AIR_CYLINDER_BRACKET		*		1.00
4	13455100	AIR_CYLINDER_CAP		*		1.00
5	PJ304045102	ELBOW UNION, C		*		2.00
6	WP0621016SD	WASHER 6.2X13X1				2.00
7	SM6061400SP	SCREW M6 L=14				2.00
8	40019337	ASSY_PNEUMATIC_DRIVE_7700				1.00
9	13442504	AIR_CYLINDER_BRACKET		*		1.00
10	40072396	MANIFOLD_VALVE_ASSY		*		1.00
11	PV035161000	MANIFOLD		*		1.00
12	PX055104000	SILENCER (PT1/8)		*		2.00
13	PJ304065101	ELBOW UNION 6XPT1/8		*		1.00
14	PJ025100002	PLUG R1/8		*		3.00
15	PV150103200	5-PORT SOKENOID VALVE		*		2.00
16	SM4043555SP	SCREW		*		2.00
17	PA2001802A0	AIR CYLINDER		*		1.00
18	PC010508000	SPEED CONTROLLER		*		2.00
19	40019321	JOINT_B_UT		*		1.00
20	40019320	JOINT_A_UT		*		1.00
21	13443601	WASHER		*		1.00
22	13442900	COLLAR		*		1.00
23	SM6051002TP	SCREW M5X0.8 L=10		*		1.00
24	13443007	PLATE HOLDER		*		1.00
25	SM6061202TP	SCREW M6 L=12		*		1.00
26	40019322	TENS_RELEASE_PLATE_UT		*		1.00
27	SM4040655SP	SCREW M4 L=6		*		2.00
28	13442801	SENSOR HOLDER		*		1.00
29	13443700	SUPPORT_PLATE_UT		*		1.00
30	WP0430800SC	WASHER M4		*		2.00
31	SM6040802TP	SCREW M4X0.7 L=8		*		2.00
32	13443205	SWITCH_PLATE		*		1.00
33	SM4040655SP	SCREW M4 L=6		*		2.00
34	22901805	GROUND MARK		*		1.00
35	NM6080003SD	NUT M8		*		2.00
36	SM6084002TN	SCREW M8 L=40		*		1.00
37	SD0640216TP	SHOULDER SCREW		*		1.00
38	PX500014000	PLUG		*		2.00
39	SD0700706TP	SHOULDER SCREW				1.00
40	40021746	UNDER_TRIMMER_SENSOR_CABLE_ASM.				1.00
41	40018084	UNDER_TRIMMER_CABLE_ASM.	FOR SC-500			1.00
42	40018085	LIFT_UP_CABLE_ASM.	FOR SC-500			1.00
43	WS0610002KP	SPRING WASHER				2.00
44	BT0400251EB	URETHANE HOSE, BLACK				0.27
45	BT0400251EB	URETHANE HOSE, BLACK				0.32
46	BT0400251EB	URETHANE HOSE, BLACK				0.08
47	BT0400251EB	URETHANE HOSE, BLACK				0.08
48	BT0400251EB	URETHANE HOSE, BLACK				0.42
49	BT0400251EB	URETHANE HOSE, BLACK				0.23
50	BT0400251EB	URETHANE HOSE, BLACK				0.63

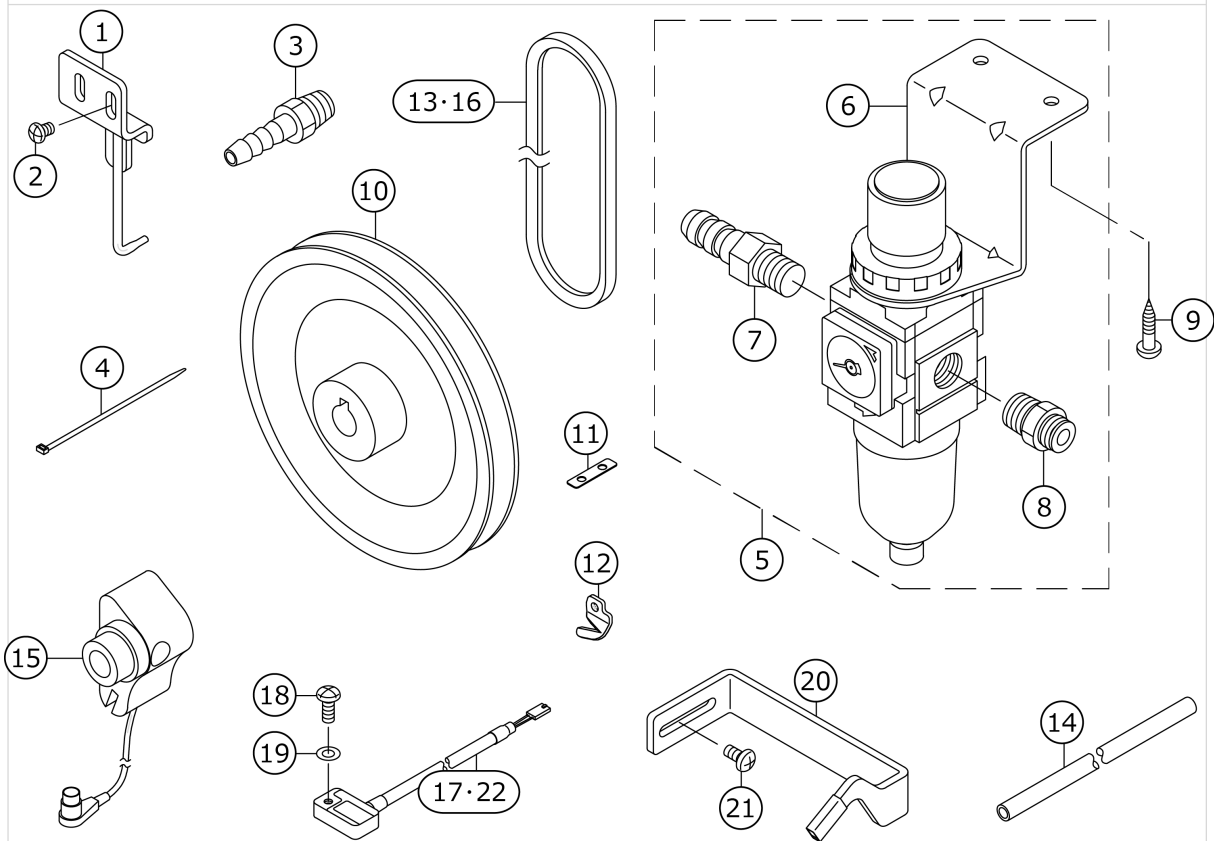
51	BT0400251EB	URETHANE HOSE, BLACK				0.30
52	BT0400251EB	URETHANE HOSE, BLACK				0.22
53	PJ308040006	UNION				2.00
54	PC012401000	SPEED CONTROLLER				1.00
55	HX00314000A	SPIRAL TUBE				0.60
56	HX00150000B	CABLE CLIP				2.00
57	SM4040655SP	SCREW M4 L=6				2.00
58	EA9500B0100	CABLE BAND				3.00
59	SM6061002TP	SCREW M6 L=10				3.00
60	SM4031001SN	SCREW				1.00
61	13443304	TENSION_RELEASE_LEVER				1.00
62	40018259	FINGER_GUARD				1.00
63	SM4030455SP	SCREW				2.00
64	SM6041202TP	SCREW M4X0.7 L=12				1.00
65	40027211	UNDER_TRIMMER_CABLE_B_ASM.	FOR SC-510			1.00
66	40027213	LIFT_UP_CABLE_B_ASM.	FOR SC-510			1.00
67	WT0430002KN	WASHER M4				1.00
68	SM4040501SN	SCREW M4X0.7 L=5				1.00
69	HX00150000B	CABLE CLIP				1.00
70	SM4040655SP	SCREW M4 L=6				1.00
71	HX003140000	SPIRAL TABE				0.96
72	HX00314000D	SPIRAL TUBE				0.12
73	HX00314000D	SPIRAL TUBE				0.10
74	40069703	SOLENOIDE_COVER				1.00
75	SM6050802TP	SCREW M5X0.8 L=8				3.00

TOP COVER THREAD TRIMMER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40021279	U_L_THREAD_TRIMMER_ASSY				1.00
2	PA0602006A0	AIR CYLINDER		*		1.00
3	PC010508000	SPEED CONTROLLER		*		1.00
4	PJ304040504	ELBOW UNION		*		1.00
5	13459300	AIR_CYLINDER_BRACKET		*		1.00
6	40058211	MOVING_KNIFE		*		1.00
7	13458104	SHOULDER_SCREW		*		1.00
8	WP0430800SC	WASHER M4		*		2.00
9	SM6040802TN	SCREW		*		2.00
10	13458203	COLLAR		*		1.00
11	SM8050512TP	SCREW		*		2.00
12	13458302	KNIFE HOLDER		*		1.00
13	SM8030450SP	SCREW M3 L=4		*		1.00
14	NM6030001SD	NUT M3X0.5		*		1.00
15	13458401	SPRING		*		1.00
16	SM4850455SP	SCREW		*		1.00
17	40029004	FIXED_KNIFE		*		1.00
18	SM4850455SP	SCREW		*		2.00
19	13458005	MOVING_KNIFE HOLDER		*		1.00
20	40050570	BRACKET_2				1.00
21	40050569	BRACKET				1.00
22	SM6040802TN	SCREW				6.00
23	WP0450826SC	WASHER 4.5X10X0.8				4.00
24	WP0430800SC	WASHER M4				2.00

ACCESSORIE PARTS COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	13442058	AIR_BLOW_TUBE_ASSY				1.00
2	SM4040655SP	SCREW M4 L=6				2.00
3	PJ032526001	HOSE NIPPLE				1.00
4	EA9500B0100	CABLE BAND				4.00
5	40018052	FILTER_REGULATOR_ASSY				1.00
6	PF0552070C0	FILTER GEGULATOR		*		1.00
7	F1021003000	HOSE JOINT		*		1.00
8	PJ301065201	HALF UNION 6XPT1/4		*		1.00
9	SK3452001SE	WOOD SCREW D=4.5 L=20				2.00
10	MTSP0115000A	MOTOR PULLEY	FOR SC-510			1.00
11	40019309	PLATE_WASHER_UT				1.00
12	13316302	THREAD_TRIMMER				1.00
13	MTJVM003600	V-BELT, 36 INCH	FOR SC-510			1.00
14	BT0600401EB	TUBE				2.00
15	40026920	SYNCHRONIZER ASM.	FOR SC-500,510			1.00
16	MTJVM003500	V-BELT, 35 INCH	FOR SC-500			1.00
17	40021727	RESISTOR PACK BL ASM.	FOR MF-7700(SC-500)			1.00
18	SM4041055SP	SCREW	FOR SC-500			1.00
19	WP0430800SD	WASHER M4	FOR SC-500			1.00
20	40082313	STOPPER ASM.	FOR SC-500,510			1.00
21	SM4040855SP	SCREW				2.00
22	40083598	RESISTOR PACK AA ASM.	FOR MF-7700D(SC-500)			1.00

HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

ALL PARTS NOT MENTIONED IN THIS PARTS LIST ARE SAME AS THOSE OF
MODEL MF-7700. OTHER PARTS LIST RELATED TO THIS MODEL.
*MF-7700 SERIES (NO.1402 PART NO.40022741)